

# **D8 Products, Inc.** T-Bracket Canopy

## Part 1: General

- 1.1 Description of Work
- A. Work in this section includes fabrication and installation of extruded aluminum concealed support style canopies as manufactured by D8 Products, Inc.
- **B.** Related Items and Considerations
- 1. Flashing of various designs are not required for our products.
- 2. Determine wall construction, make-up and thickness.
- 3. Advise on wall condition to carry canopy engineered load per design.
- 4. Consider water drainage away from canopy where necessary.
- 1.2 Quality Assurance
- A. Products meet or exceed these specifications established. High standard of quality required as manufactured by D8 Products, Inc., Frederic, WI, 715-327-4660
- 1.3 Field Measurement
- A. Confirm dimensions prior to preparation of shop drawings when possible.
- B. Supply manufacturer's standard literature and specifications for canopies.
- C. Submit shop drawings showing structural component locations/positions, material dimensions and details of construction and assembly.
- 1.4 Performance Requirements
- A. Canopy will conform to local building codes.
- B. Determine if specific load requirements have been established for canopies and if stamped calculations are required for location in which canopy is installed.
- C. The canopy must handle the minimum PSF live load for regional conditions.
- 1.5 Deliver, Storage, Handling
- A. Deliver all components when needed by factory trucks.

## Part 2: Products

#### 2.1 Manufacturer

D8 Products, Inc. 409 S. Wisconsin Avenue Frederic, WI 54837 715-327-4660 d8products.com

#### 2.2 Materials

- A. Patented T-Bracket concealed support system.
- B. Infill panels to be minimum 0.050" thickness with finished underside.
- C. Outside framing shall be 2" x 8" x 0.125" tube, alloy 6063-T6.
- D. Optional color matched soffit with lighting cutouts as needed.

## 2.3 Drainage

- A. Sloped "0.050 thick aluminum infill panel to drain water into front fascia, allowing canopy frame to be level.
- B. Patented internal gutter sloped within front fascia to route water away from high traffic areas, keeping customers dry, and reducing slipping hazards.
- C. Optional color matched downspout to drop water at ground level.

#### 2.4 Finishes

- A. Standard finishes are powder coated in house with polyester resin materials meeting AAMA 2604 standards.
- B. Optional finishes include: anodized aluminum, standard 2 coat kynar, and designer finishes (i.e. wood grain)

#### 2.5 Fabrication

A. All connections shall be mechanically assembled utilizing 3/16" fasteners with a minimum shear stress of 350 lb. Pre-welded or factory-welded connections are to follow ANSI Std Z49.1. Assemblies will be manufactured as single units up to 30 ft in length. No on-site fabrication is required.

## Part 3: Execution

## 3.1 Inspection

- A. Confirm that surrounding area is ready for the canopy installation.
- B. D8 Products shall confirm dimensions and elevations to be as shown on drawings provided.
- C. Erection shall be performed by an approved installer or D8 Products installation crew and scheduled after all concrete, masonry, and roofing in the area is completed.
- D. Multiple convenience options are available.

#### 3.2 Installation

- A. Installation shall be in strict accordance with manufacturer's shop drawings.
- B. Particular attention and factory applied precautions given to protecting the finish during handling and erection.
- C. All units are caulked to the building.

#### 3.3 After Installation

A. The entire system shall be left in a clean condition with all wrap materials removed and disposed of.